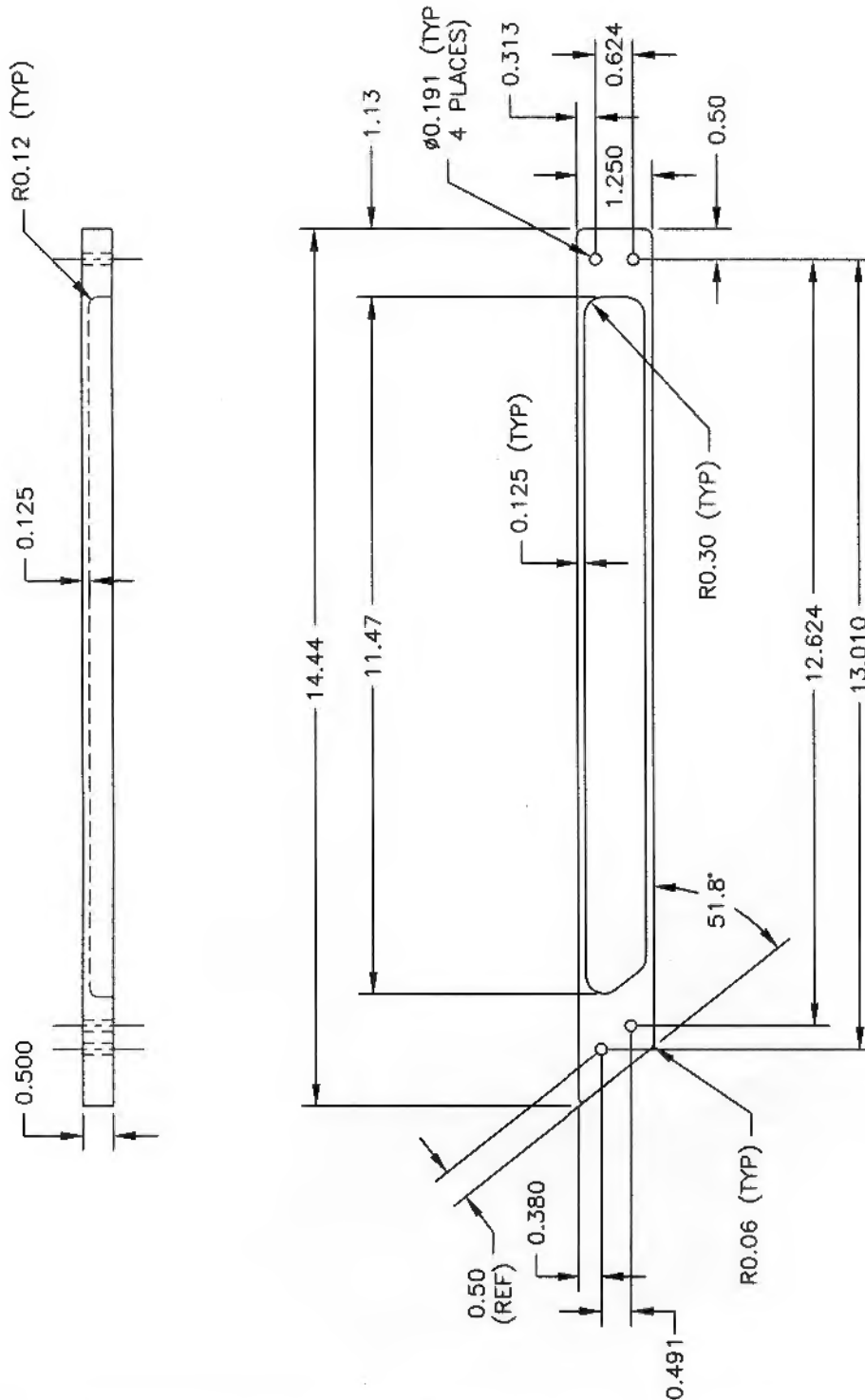




DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2702	REV. B SHEET 1 OF 1
DATE 99.10.20		TITLE STEP ARM	SCALE 1:3
A	97.09.10	NEW ISSUE	
B	99.10.20	UPDATE TOLERANCE AND FINISH	

RELEASED  
99.11.02 KE



D2702-1 LEFT HAND (SHOWN)  
D2702-2 RIGHT HAND (OPPOSITE)

NOTE: DEBURR ALL EDGES R0.030-R0.060  
MATERIAL: 6061-T6 OR 6061-T651 (QQ-A-225/8 OR QQ-A-200/8 OR QQ-A-250/11)  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED